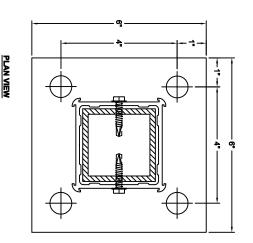
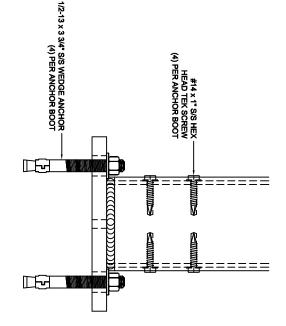


INTERMEDIATE COLUMN
CONNECTION

- 1) FOLLOW SHELTER COLUMN LAYOUT FROM SHEET #INSTALL-1.
- 2) LAY ROOF ON ITS SIDE ON A PROTECTED SURFACE. ATTACH CORNER COLUMNS AND INTERMEDIATE COLUMNS TO ROOF WITH 3/8-16 x 1" S.S. HEX HEAD BOLT, WASHER & LOCK WASHER.
- 3) PLACE ANCHOR BOOTS IN BOTTOM OF COLUMNS. STAND SHELTER IN PLACE. (DO NOT ATTACH ANCHOR BOOTS YET)

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4) SQUARE AND LEVEL SHELTER. ATTACH THE COLUMNS TO THE ANCHOR BOOTS USING (4) #14 X 1" TEK SCREWS PER CONNECTION

- 5) INSTALL WEDGE ANCHORS:
- INSTALLATION PROCESS. OF 1/2" DEEPER THAN THE WEDGE ANCHOR WILL PENETRATE IN ORDER TO ALLOW SPACE FOR DEBRIS TO FALL DURING THE – USING THE ANCHOR BOOT AS A JIG MARK ALL HOLE LOCATIONS. (4) PER BOOT. – DRILL A Ø1/2" HOLE IN CONCRETE USING A CARBIDE BIT AND A HAMMER DRILL. THE HOLE NEEDS TO BE DRILLED TO A MINIMUM DEPTH
- COMPRESSED AIR. THIS STEP TAKEN TO INSURE THAT THE HOLE IS CLEAN OF ANY DEBRIS IS CRITICAL FOR SUCCESSFUL ANCHOR BEFORE INSERTING THE WEDGE ANCHOR IT IS IMPORTANT TO CLEAN DEBRIS FROM THE HOLE USING A WIRE BRUSH, VACUUM OR
- SO THAT THE TOP OF IT IS LEVEL WITH THE TOP OF THE WEDGE ANCHOR IN ORDER TO HELP PROTECT THE THREADS FROM ANY DAMAGE WHILE HAMMERING THE ANCHOR INTO THE HOLE. – PUT THE WASHER ON THE WEDGE ANCHOR AND THREAD THE NUT ON. IT IS IMPORTANT TO MAKE SURE THAT THE NUT IS THREADED INSTALLATION.
- BE REQUIRED TO SET THE WEDGE ANCHOR. FIXTURE. IT IS CRITICAL THAT THERE IS A MINIMUM OF 6 THREADS BELOW THE SURFACE OF THE BOOT BECAUSE THESE THREADS WILL HIT THE WEDGE ANCHOR AND NUT WITH SHARP BLOWS UNTIL THE WASHER AND NUT ARE SNUG AGAINST THE BASE MATERIAL OR op insert the wedge anchor with the clip end first through the boot and into hole in the concrete. Using a hammer,
- TIGHTEN THE NUT FINGER TIGHT. DO NOT FULLY TIGHTEN AT THIS TIME.

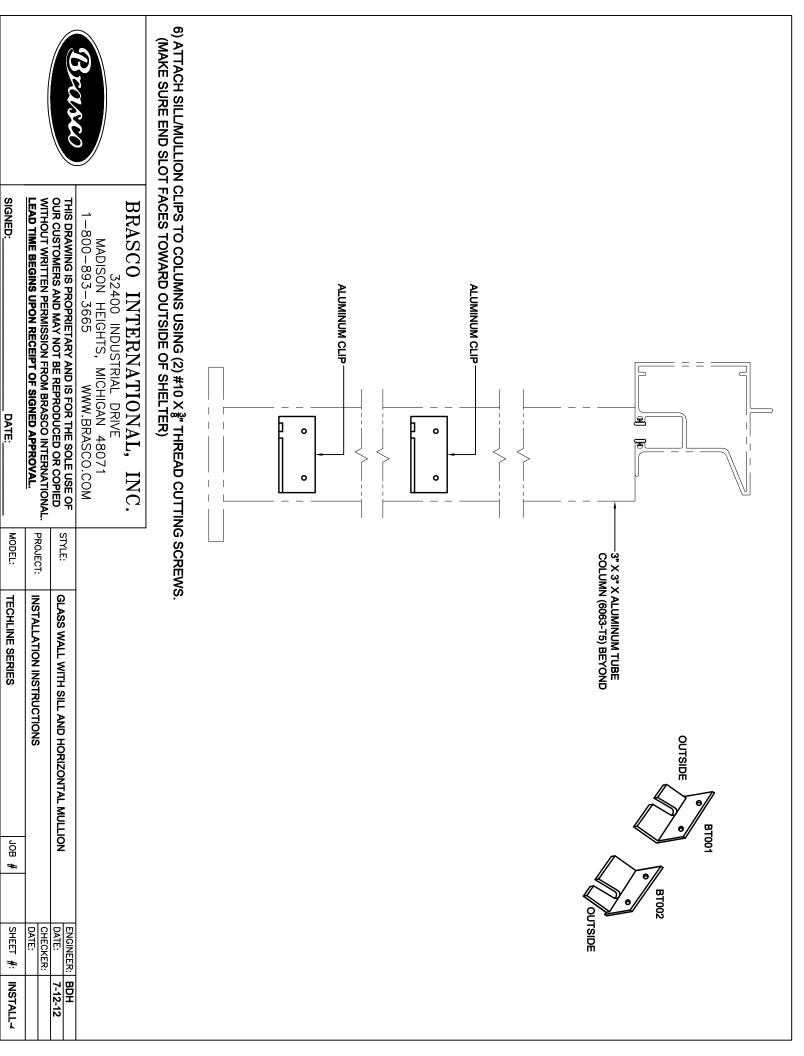
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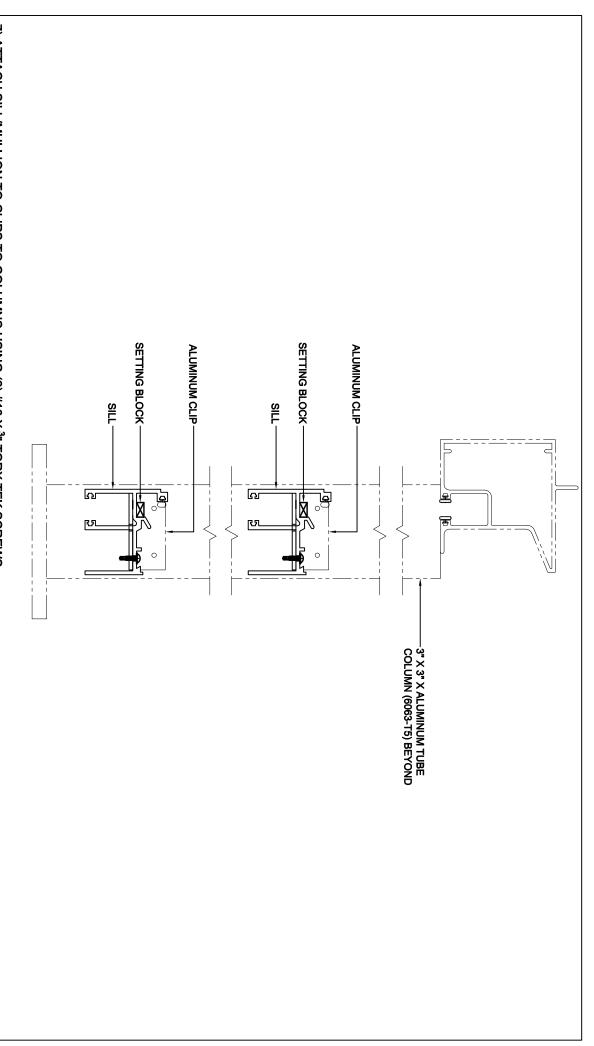
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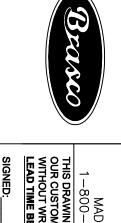
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7) ATTACH SILL/MULLION TO CLIPS TO COLUMNS USING (2) #10 X $\frac{3}{4}$ TORX TEK SCREWS. (MULLION HAS BULB VINYL ON BOTTOM SIDE)

 \mid 8) PLACE (2) SETTING BLOCKS IN EACH SILL/MULLION NEAR ENDS



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